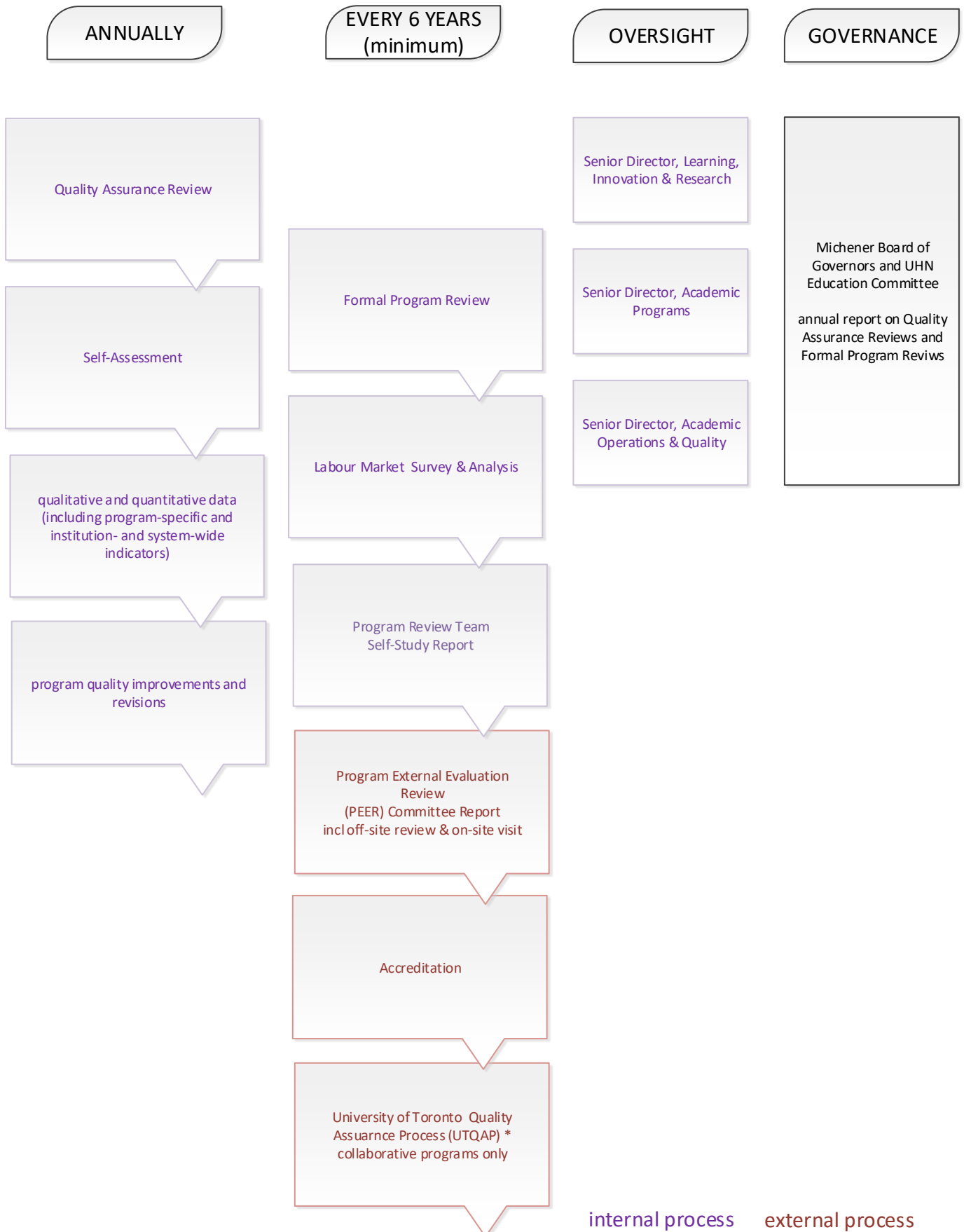


## Quality Assurance & Formal Program Review Flow Chart



internal process

external process